



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5587-1
Job Sheet 185607



Part No: D5587-1

Job Qty: 10 ea

Part Name: Stringer, LH Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg. D5587 Rev.A IPP Rev.A New issue 18/03/07 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		11/16/18	0.00	0.91	Waterjet - Flow		SC 18/11/18
110	QC	10 pcs		11/16/18	0.00	0.00	QC2 Waterjet-4		SC 18/11/18
120	QC	10 pcs		11/16/18	0.00	0.00	QC8-6		38
123	Brake NC	10 pcs		11/16/18	0.00	1.67	Brake NC 2		9-86
125	QC	10 pcs		11/16/18	0.00	0.00	QC5		
130	Outsource	10 pcs		11/16/18			ATG001-VC	7	
140	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging2		
160	QC	10 pcs		11/16/18	0.00	0.00	QC6		
170	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3-2		
180	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
123 - Bend as per dwg.
130 - Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5587 2- Prime Grey as per Dwg. Certification of Conformity is required.
140 - Certification of Conformity is required.
170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	1.6000 sf (.16 ea)	100-Waterjet - Flow - 1	M1137626

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.050	2	44	0

Part Specifications

Specifications could not be found.



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PURCHASE ORDER

POHB044676



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044676

PO Date: 10/3/19

Due Date: 10/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

OCT 08 2019

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200045	D3811-5	Seat Track : Various STC's ISSUE P/O: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR 1C OR II OR IIB CLASS 2 C OF C IS REQUIRED	Firmed X10	-	10/15/19	10 pcs	0 pcs	10 pcs	\$5.05/pcs	\$50.50
Line Item Note: 10 pcs. REQUIRED AS SOON AS POSSIBLE**											
200402	X10	OCT 21 2019		Firmed	-	10/15/19	10 pcs	0 pcs	10 pcs	\$5.05/pcs	\$50.50
Sub Total:							20	0	20		\$101.00
2	200882	RBW6705G02431-3G-1	Lever Rigging Fork (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type: 6061T6 -Certificate of Conformity is required	Firmed X4	-	10/15/19	4 pcs	0 pcs	4 pcs	\$5.05/pcs	\$20.20

OCT 08 2019

OCT 08 2019

Plex 10/8/19 11:26 AM Dart.Lavoie.Chantal



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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044676



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201159	RBT18520-15	Clevis Bracket -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X10		10/15/19	10 pcs	0 pcs	10 pcs	\$5.05/pcs OCT 08 2019	\$50.50
4	181399	647.1815	Gusset RH : Various STC's ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed X10		10/15/19	15 pcs	0 pcs	15 pcs	\$9.05/pcs OCT 16 2019	\$135.75
5	198694	D5587-1	Stringer, LH Aft : Various STC's Issue P/O: 1- Anodize Black per MIL-A- 8625, Type II, Class 2 as per Dwg. D5587 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed X9		10/15/19	9 pcs	0 pcs	9 pcs	\$9.80/pcs NOV 05 2019	\$88.20
Grand Total:											\$395.65

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 10/8/19 11:26 AM Dart.Lavoie.Chantal



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Number: 918833

Date: 25-Oct-19

Pack List

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: D5587-1 Stringer, LH Fwd Hard Black Anodize per MIL-A-8625F, Type II, Class2, . Prime IAW MIL-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Rev: A Batch/Lot#: Job: 26148 PO: POHB044676 Expiry Date: Line: 5 DAS 40 9-89		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: OCT 25 2019 Certified Signature:  Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED NOV 04 2019 DART AEROSPACE LTD. Made in Canada.			